

27

DART AEROSPACE LTD	Work Order:	21161
Description: Locknut	Part Number:	D3015-7
Drawing: D3015 Rev. A B	Qty:	200 u

2103.03.05

Step	Location	Procedure	By	Date	qty
1	EXPEDITING	Issue Work Order	HA	01.06.25	200
2	PURCHASING	Issue P/O: 2006590 Description: SS locknut with nylon insert Acklands p/n: SPN-179-803- PFS LNNM5S1 Material release note required	u	04.06.28	200
3	RECEIVING	Inspect for transit damage Ensure that material release note is attached	CHP	01/06/29	200
4	QC	Inspect Level 6	HA	01.06.30	200
5	RECEIVING	Receive & Identify	CHP	04/06/30	200
6	EXPEDITING	Close W/O Cost / part . 24 545 04/07/01 (200) 124			

Rev	Date	Change	Revised By	Approved
A	01.06.28	New Issue	SM	RE

RELEASE

RE 01.09.11

3.07.11

Work Order:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Manuf / Design Mgr	Approval QC Inspector

NCR		WORK ORDER NON-CONFORMANCE						
DATE	STEP	Description of NC section A	Corrective Action Section B		Sign & Date	Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial					

PAR#:_____ Fault Category:_____ DQA:_____ Date:_____

NOTE: Date & initial all entries
H:\Admin-QA\ISO\forms\w\oncB.doc

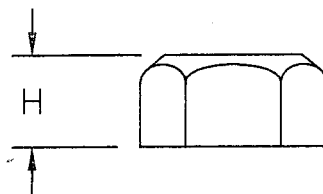
QA: N/C Closed:_____ Date:_____



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3015	REV. B SHEET 1 OF 1
DATE 03.07.15		TITLE LOCKNUT	SCALE NTS
A	01.05.03	NEW ISSUE	
B	03.07.15	ADD D3015-7	

SPECIFICATION CONTROL DRAWING

DESCRIPTION: SS LOCKNUT WITH NYLON INSERT.
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
ALL DIMENSIONS ARE IN INCHES.



PART NO	SIZE	HEIGHT H	POSSIBLE SUPPLIER
D3015-1	1/4-20 UNC	0.31	ACKLANDS, P/N PFS LNNC14S1
D3015-3	5/16-18 UNC	0.34	ACKLANDS, P/N PFS LNNC516S1
D3015-5	7/16-14 UNC	0.46	ACKLANDS, P/N PFS LNNC716S1
D3015-7	M5	0.19	ACKLANDS, P/N PFS LNNM5S1

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 21161

RELEASED
03.07.18 *[Signature]*

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Jun 25, 2004
08:05 am

Work Order No : 0021161
Project Name : D3015-7
Project For : WK427
Work Order Type : Main
Main WO Number :
House Part Number : D3015-7
Description : Lock Nut
Manufactured : Yes
Amount Req'd : 200 0
Amount Done : 0
Start Date : 06-25-04
Est Finish Date : 06-30-04
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

ACKLANDS - GRAINGER INC.,
765 CAMERON ST.,

HAWKESBURY ON K6A 2B7
(613) 632-2739

DART AEROSPACE LTD
1270 ABERDEEN ST

HAWKESBURY
K6A 1K7

ON

REMIT TO
ENVOYEN À

ACKLANDS - GRAINGER INC.,
PO BOX 2970

WINNIPEG MB R3C 4B5

SHIP TO
EXPEDIENT

DART AEROSPACE LTD
1270 ABERDEEN ST

HAWKESBURY
K6A 1K7

ON

Page 1 of 1

PACKING SLIP ONLY
INVOICE TO FOLLOW

PAGE
PAGE NO.

PACKING SLIP#

~~1417 0338687~~

FACTURE A
BILL TO

[illegible]

EN ACCEPTANT LA MARCHANDISE ACCOMPAGNANT CE BORDEREAU D'EXPEDITION/FACTURE, ACHETEUR ACCEPTE TOUT LES TERMES ET CONDITIONS, STIPULER AU VERSO DE CE DOCUMENT.
BY ACCEPTING THE GOODS ACCOMPANYING THIS PACKING SLIP/INVOICE, PURCHASER AGREES TO ALL OF THE TERMS AND CONDITIONS STIPULATED ON THE REVERSE SIDE OF THIS

FORM 7981